



- Weldable stud range 10 – 22 mm
- Especially for KÖCO-Stud Welding System INOTOP
- Microprocessor controlled lift piston
- Operated and controlled by the stud welding system INOTOP

### Technical data

Stud welding with ceramic ferrule Weldable stud range ø (mm)	10 - 22
Compensation for stud length variations up to ... (mm)	8
Standard support with ... legs	2
Lifting range from ... to ... (mm)	1 - 6
Input voltage lifting coil (V=)	75 - 90
Welding cable (m/mm <sup>2</sup> )	2/95
Welding cable plug (mm <sup>2</sup> )	95
Control cable (m/mm <sup>2</sup> )	2/6 x 1,0
Length (excluding chuck) (mm)	260
Body ø approx. (mm)	60
Height (including handle) (mm)	240
Weight excluding cables app. (kg)	2,0

### Description

In combination with the INOTOP, the model KE 24 forms a compact stud welding system

The lift and the plunge velocity are directly controlled by the microprocessor of the INOTOP power supply

Electronic length compensation

Supported by 2 legs

Electronic piston damping for studs from approx. ø 14 mm

Control cable plug 7-wire